

Date: Monday, 7/30/2007 1:54:25 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 33806		Part Number	: D35665		
Estimate Number	: 12792		Drawing Number	: D3566 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	: 7/30/2007	S.O. No. :	Drawing Revision	: B		
Prsh Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 8/20/2007 Qty: 20 Um: Each		
Previous Run	: 33483					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 07-03-08 ec					
	Est Rev:B Added Drain Holes 07-07-09 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 1.1130 sf(s)/Unit Total : 22.2600 sf(s) NEOPRENE SHEET 0.063 M 105113 HB 07-08-01		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3566 HB 07-08-01 Dwg Rev: B Prog Rev: B		
	(23)	
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
HB 07-08-01		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
	(23)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		
	(23)	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



07.08.02
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



QC21 07.08.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

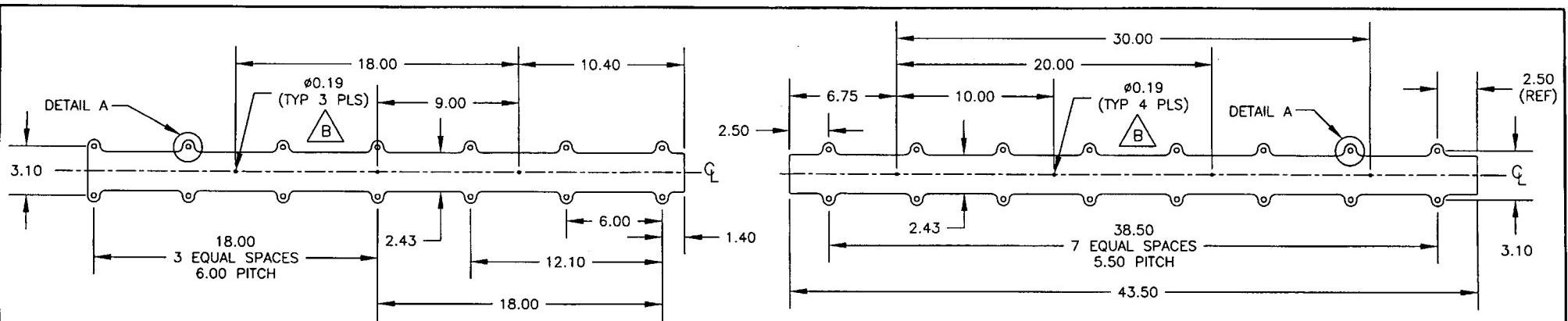
DART AEROSPACE LTD	Work Order:	<i>33806</i>
Description: Gasket	Part Number:	D3566-5
Inspection Dwg: D3566 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article □ Prototype

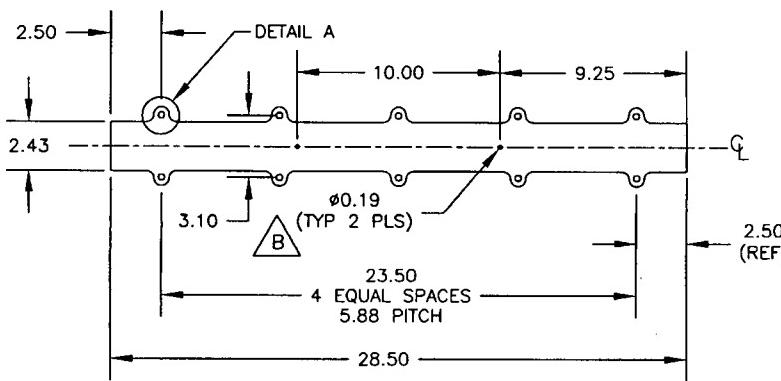
Measured by:	BR	Audited by:	EP	Prototype Approval:	N/A
Date:	07-08-01	Date:	07/08/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	EZ

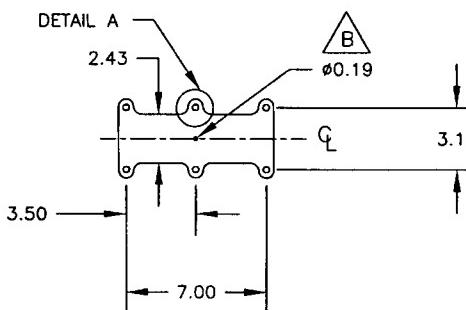


D3566-1 GASKET

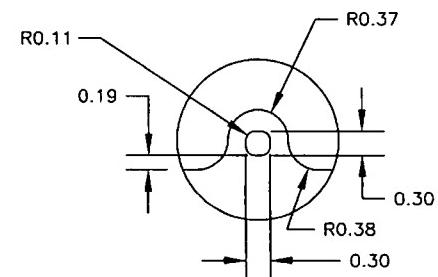
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET

DETAIL A
SCALE 1:2RELEASED
07.06.18D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
NO. 33806
WORK ORDER
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHOP COPY

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PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE LTD.

B	07.04.17	ADD DRAIN HOLES
A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3566 REV. B SHEET 1 OF 1
DATE		TITLE GASKET SCALE 1:8
07.04.17		